



| Parts List | | | | | | |
|------------|-------|----------|----------------------------|-----|-----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| - | 1648 | 7811A 5 | GEAR HOUSING ASSEMBLY, CO | 1 | (SHORT SHAFT) SER. GROUP # | |
| - | 1648 | 7811A 6 | GEAR HOUSING ASSEMBLY, CO | 1 | (LONG SHAFT) SER. GROUP # 1 | |
| - | 1648 | 7811A20 | GEAR HOUSING ASSEMBLY, CO | 1 | (SHORT SHAFT) SER. GROUP # | |
| - | 1648 | 7811A21 | GEAR HOUSING ASSEMBLY, CO | 1 | (LONG SHAFT) SER. GROUP # : | |
| 1 | 1648 | 7811A 9 | GEAR HOUSING ASSEMBLY | 1 | | |
| 2 | 16 | 68927 | STUD, GEAR HOUSING (2 1/8" | 1 | (SHORT SHAFT) | |
| 2 | 16 | 75321 | STUD, GEAR HOUSING (2 1/4" | 1 | (LONG SHAFT) | |
| 3 | 16 | 68928 | STUD, WATER PUMP (7 1/8" | 2 | | |
| 4 | 16 | 70741 | STUD, WATER PUMP (1 1/8" | 1 | | |
| 5 | 23 | 77428 | BEARING, GEAR HOUSING | 1 | | |
| 6 | 23 | 90770 | BUSHING, FLANGES -GEAR F | 1 | | |
| 7 | 43 | 90796 | PINION GEAR | 1 | | |
| 9 | 11 | 20922 | NUT, PINION GEAR | 1 | | |
| 10 | 45 | 77432 | DRIVE SHAFT (SHORT SHAFT) | 1 | | |
| 10 | 45 | 77433 | DRIVE SHAFT (LONG SHAFT) | 1 | | |
| 11 | 28 | 56655 | KEY, IMPELLER DRIVE | 1 | | |
| 12 | 27 | 68939 | GASKET, WATER PUMP - LOW | 1 | | 5 |
| 13 | 46 | 90844A 1 | WATER PUMP HOUSING ASSE | 1 | | |
| 14 | 26 | 77066 | OIL SEAL, WATER PUMP | 1 | | |
| 15 | | 70977 | INSERT, WATER PUMP | 1 | | |
| 16 | 112 | 56681 | WASHER, WATER PUMP | 1 | | |
| 17 | 25 | 74138 | QUAD SEAL, WATER PUMP | 1 | | 5 |
| 18 | 47 | 89980 | IMPELLER | 1 | | |
| 19 | | 68955 | FACE PLACE, WATER PUMP | 1 | | |
| 20 | 46 | 95965A 2 | WATER PUMP COVER ASSE | 1 | | |
| 21 | 26 | 30913 | OIL SEAL, WATER PUMP CO | 1 | | |
| 22 | 23 | 86214 | SPACER, WATER TUBE SEAL | 1 | | |
| 23 | 26 | 36558 | SEAL, WATER TUBE | 1 | | 5 |
| 24 | 23 | 31792 | SLEEVE, WATER TUBE GUIDE | 1 | | |
| 25 | 25 | 30526 | RING, RUBBER - DRIVE SHAFT | 1 | | 5 |
| 26 | 12 | 30164 | WASHER, WATER PUMP STUC | 3 | | |
| 27 | 11 | 45812 | NUT, WATER PUMP STUDS | 3 | | |
| 28 | 10 | 28653 | SCREW, VENT - GEAR HOUSIN | 1 | | |
| 29 | 12 | 20262 | WASHER, VENT SCREW | 1 | | |
| 30 | 10 | 79953 | SCREW, GREASE FILLER | 1 | | |
| 31 | 12 | 20260 | WASHER, GREASE FILLER SCF | 1 | | |
| 32 | | 72418 | SHIFT SHAFT | 1 | (SHORT SHAFT) | |
| 32 | | 75307 | SHIFT SHAFT | 1 | (LONG SHAFT) | |
| -- | 46 | 90844A2 | WATER PUMP REPAIR KIT | -- | | 6 |
| -- | 26 | 71140A1 | SEAL AND GASKET KIT | -- | | 6 |